



## STEEL BARS FOR MISSILES

Aubert & Duval has a long history in supplying material to missiles systems manufacturers.

As a leading supplier of defense high performance steels, Aubert & Duval supports missiles manufacturing sector.

Choose the best designed grade for your application

Due to its expertise, Aubert & Duval develops and produces a range of precipitation hardening steels that quite meet the missile producers/designers needs:

- + High UTS up to 2000 MPa
- + Simple heat treatment
- + Control of distortions during the process
- + Best compromise between UTS and toughness (at room and low temperatures)
- + Welding and flowforming ability
- + Corrosion and stress corrosion cracking resistance



### Customer benefits

- + Weight optimization
- + Customized alloys grades
- + A global supplier of the missiles systems manufacturers
- + Technical Support
- + Dedicated R&D Team

### Product range

Forged and rolled bars for:



# MISSILES

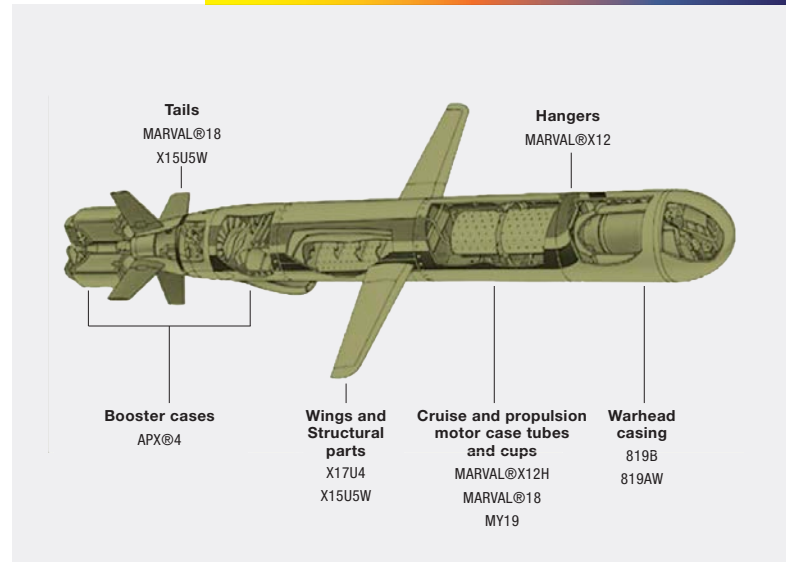


## Metallurgical expertise

Precipitation hardening steels are key candidates to fulfill requirements for missiles structural parts such as body, frames and hangers:

- + High static and fatigue properties
- + Best combination of high strength and high toughness (even at low temperature)
- + High stress corrosion cracking performances
- + Suitable for welding and flowforming

## High Performance Steels for missiles structural parts



## Non stainless steels

|                | 819B               | 819AW      | MARVAL®18                      | MY19         |
|----------------|--------------------|------------|--------------------------------|--------------|
| Type           | Martensitic steels |            | Precipitation hardening steels |              |
| EN designation | 36CrNiMo16         | 36CrNiMo16 | Maraging 250                   | Maraging 300 |
| UTS (MPa)      | ≥ 1230             | ≥ 1760     | ≥ 1720                         | ≥ 1930       |
| YS 0.2% (MPa)  | ≥ 1030             | ≥ 1420     | ≥ 1600                         | ≥ 1860       |
| EI (%)         | ≥ 8                | ≥ 6        | ≥ 6                            | ≥ 5          |
| KV (J)         | ≥ 25               | ≥ 17       | ≥ 15                           | ≥ 12         |



## Stainless steels

|                | APX®4             |              | X17U4                          | X15U5W      | MARVAL®X12       | MARVAL®13X | MARVAL®X12H       | MLX®17            |        |
|----------------|-------------------|--------------|--------------------------------|-------------|------------------|------------|-------------------|-------------------|--------|
| Type           | Martensitic steel |              | Precipitation hardening steels |             |                  |            |                   |                   |        |
| EN designation | X4CrNiMo16-5-1    |              | 17-4PH                         | 15-5PH      | X1CrNiMoTiAl12-9 | PH13-8Mo   | X1CrNiMoTiAl12-10 | X1CrNiMoTiAl12-11 |        |
| UTS (MPa)      | ≥ 950/1050        | ≥ 1150       | ≥ 1070                         | ≥ 1070      | ≥ 1200           | ≥ 1200     | ≥ 1400            | ≥ 1520            | ≥ 1650 |
| YS 0.2% (MPa)  | ≥ 700             | ≥ 900        | ≥ 1000                         | ≥ 1000      | ≥ 1100           | ≥ 1140     | ≥ 1300            | ≥ 1380            | ≥ 1520 |
| EI (%)         | ≥ 16              | ≥ 14         | ≥ 10                           | ≥ 10        | ≥ 12             | ≥ 10       | ≥ 9               | ≥ 10              | ≥ 10   |
| KV RT (J)      | ≥ 120             | ≥ 100        | -                              | ≥ 80        | ≥ 90             | ≥ 40       | ≥ 50              | ≥ 30              | ≥ 15   |
| KV -40° (J)    | ≥ 70              | ≥ 60 (-30°C) | -                              | ≥ 35(-30°C) | ≥ 30             | -          | ≥ 20              | -                 | -      |

## Ni-based alloys

For high temperature applications, Aubert & Duval provides Ni-based alloys:

AD730®

PYRAD53NW (INCO718)